**Receiving Report** Batch No: Date: Supplier: Dart P/O: Packing Slip: Release Note Attached: Yes Yes Invoice: Yes Waybill Attached: Yes Receipt: Cash Shipment Complete: QC6 Inspection Work Order Discrepancies Part Quantity Quantity Quantity Quantity Description Comments Number **Ordered** Received Returned Short Initials of receiver (if shipment OK) Level 12 Production/Admin: Location Date Received/Costing Initial H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

# Purchase Order Receipt Listing

Monday, June 03, 2013 9:07:16 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO19972 Receipt Dates from 6/3/2013 to 6/3/2013 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt	\$241.13		24.0000	0.0000	\$241.13
MRB Qty/ MRB Reject Qty	0	0	uantity:	O U/M): uantity:	t Value: uantity:
Inspected Qty/ Rejected Qty (PO U/M)	0.0000	0.000	Total Received Quantity:	Total Oty to Inspect (PO U/M): Total Reject Quantity:	Total Receipt Value:
Cost Per Unit/ Recv Value	\$10.05	\$241.13		Total	Tot
Recv Oty (PO U/M)	24.0000				
Recv Date/ Recv Emp	6/3/2013	24.0000 DESJ02			
Required Date Required Qty	6/7/2013 6/3/2013	24.0000			
PO U/M / Stock U/M	Thyssenkrupp Materials CA Ltd 1.000X1.0 f	1,00 F	1 Tr. mil. 14 action 1 Communication and a Communication		
Project ID Reference/ Description/ Cert Std	<b>!</b> 5T6B	7075-T6-BAR-1.00 F x1.00	M125872		
1					
Line Nbr/ Insp Req	ndor Nam	No			
Purchase Order ID/ Curr Type	endorID\Vendor Name PO19972 2	CAD No			

LADING PEC 824812 F No: T L L 0 30Mav13 at 13:32 From PFW Ship Date Ship From: Probill THYSSENKRUPP MATERIALS NA VIM TRANSFER Via 2821 LANGSTAFF ROAD CONCVORD FOB CONCORD, ONTARIO L4K 5C6 PREPAID Tel: 905 669 9444 Fax: 905-738-9033 Frt 0 Manifest Route 0 -Trailer Vhcle STAN IVERS (905-532-1350) Slp (20115)Sold To: Ship To: DART AEROSPACE DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST K6A 1K7 HAWKESBURY, ON HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 LADING BILL OF 1) Our Order PEC-570110 1 Your PO # 19972 ALUMINUM SQUARE BAR 7075-T651 1.00" X 144.0000" Wt LBS PCS Heat Number Ouantity Taq No 15 183940 12 FT 20167802 14 MA20130587 183941 12 FT 1 29 24 FT Total: **PCS** LBS Tags 29 TOTAL: Chemical Analysis \*\*\* Heat Number 20167802 ADD ON TO 570008 SUR-CHARGE PAID MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING. ATTN: CHANTAL/LINDA ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\* \*\* REFERENCED ON IT \*\* 103c 1 ....Continued Page: Aurmina TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

OF В ILL

LADING

No: PEC 824812

Ship Date 30May13 at 13:32 From PFW

Probill

Via VIM TRANSFER

FOB CONCVORD

Frt PREPAID

Route 0- 0 Manifest Vhcle

Trailer Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

Ship To: 1) DART AEROSPACE

2821 LANGSTAFF ROAD

Ship From:

=============== BILL OF LADING

TOTAL OF 1 TUBE GR.W. 35 LBS

THYSSENKRUPP MATERIALS NA

CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\* WE STOCK STAINLESS STEEL

PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*\*\*\*\*\*\*\*\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER. \*\*\*

2 .... Last Page:

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION VQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE



Tennalum 309 Industrial Drive Jackson, TN 38301 731-423-2811



### CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

CUSTOMER PO NUMB	ER:	CUSTOME	R PART NUMBER:	PRODUCT DESCRIPTION	ON:	
5400171818-110		ALSQ00	)118	Cold Finished So	luare	
KAISER ORDER NUMB	ER: LINE ITEM:		SHIP DATE:	ALLOY:	TEMPER:	
686699	11		03/08/2013	7075	T651	
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:
698 lbs.	48 pcs.		35128	1.000 in.	0.000 in.	144.0 in.
SHIP TO:				SOLD TO:	***************************************	-
Copper & Brass 13338 Orden Dri Santa Fe Spring	ve, Bldg. H	USA		Copper & Brass Attn: Accounts f P. O. Box 5116 Southfield, MI 48	Payable	

Test Code: 1000 AC

# **Actual Physical Properties**

Lot Number	LONG. UTS ksi		LONG. ELONG.		
20167802	83.6	77.6	16.0		
	83.4	77.6	16.0		
	83.7	77.6	16.0		
20167917	83.9	77.9	16.0		•

# Chemical Composition, WT. % (Aluminum Remainder)

enter de la constitución de la cons	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OTHERS EACH	OTHERS TOTAL	Lot
Actual	0.11	0.26	1.3	0.02	2.7	0.19	5.8	0.03	***************************************		20167802
Actual											20167917
Max	0.40	0.50	2.0	0.30	1.9	0.28	6.1	0.20	0.05	0.15	
Min			1.2		4.3	J.18	5.1				inic NA. Inc.

**Specifications** 

Standard: ISO 9001, ASTMB211-12, AMS4123H, AMS-QQ-A-225/9, AMS4122L

93-6-5

ThyssonKrupp Materials NA, Inc.
ThyssonKrupp Materials NA, Inc.
Copper and Brass Sales Division Sold To:
Copper and Brass Sales Division Sold To:

Customer:
Your PO#:
CBS Order #2
Quantity:

By: Alysie Constor

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that the metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

John Rennekamp, Quality Manager

Page 1 of 2

Plant Serial: 185024

Kaiser Order Number: 686699

Line Item: 11



Tennalum 309 Industrial Drive Jackson, TN 38301 731-423-2811



# CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

# Miscellaneous Notes

Made in USA

This material was melted and manufactured in the USA. Mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds were utilized by Kaiser Aluminum in the manufacture of this material. AS9100C:2009 The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

This material meets the requirements of (cold finished) T6 temper, AMS 4122L and QQ-A-225/9E (CANCELLED). Material is RoHS compliant.

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that the metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

John Rennekamp, Quality Manager

Plant Serial: 185024 Kaiser Order Number: 686699

Line Item: 11

Page 2 of 2

# Certified Inspection Report

Park Avenue East, Massena, NY 13662 Massena Operations 04/24/13

Alcoa Inc.

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, or as previously agreed to with customer and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet. Govf. Confract No. Manufactured under an ISO/TS 16949 registered quality management system -080 MMC-A6776-Alcoa Order No. Customer Part No 'ALSQ00118) Customer P.O. No. 5400178060 Santa Fe Springs, CA 906 13338 Orden Dr. Building Ship To Copper Brass Sales Copper Brass Sales Customer

Melted and manufactured in the USA.

Zhou Wang, Quality Assurance Ma

1.00000 IN 1,607 lbs Size Weight Shipped 7075-7651 04/23/13

Specific Length 12 FT Config CFRB-CF SQ. SO Product Shape

BOL 000161084

ORR

ASTM B211-12E1 ANS 4123H

Alloy - Temper Date Shipped

Specifications:

AMS 4123H CQA-2259E AMS-QQA-2259 Material conforms to T6 requirements

Product produced and marked to the requirements of AMS-QQ-4-225/9 also meets the requirements of QQ-4-225/9. Product produced and marked to the requirements of QQ-A-225/9 also meets the requirements of AMS-QQ-A-225/9.

Am 13-6-5

TEST REQUIREMENTS		Test	Test	Test	Test	Test	Tact	Tont	T			ł
The state of the s		U.T.S.	T.Y.S.	%Elong	The second secon	and the second s	1555.1	1001	1683	esi	I CSI	
	Max:		***					WWW. Company of the C		THE PROPERTY OF THE PERSON OF		
не при	Min:	77.0	0.99	07.0								1
			*		Parish county and county of the Abithmen works on	**************************************	**************************************					
Test Results			ľ							The second secon		1
		Lest		Test	Test	isa .	Tact	Tact	Toot	7.0.1	}	
Lot / Work Order Tests		U.T.S.	T.Y.S.	%Flong	ţ		3000	1001	1631	150	lesi	
MA20130587 4	Max:	83.7	2.2	17.0		CONTRACTOR OF STREET,					VII.	
	Min.	82.5		16.0								

When 2 or more tests per lot are made, the highest and lowest values are reported. Analysis obtained from one or more samples in this lot.

**TEST ABBREVIATIONS** 

		L		L	_	
		*				
% in 2"				***************************************	Market State of State	
%Elong Elongation % in 2"		0/ 8 1	704	0	Man	
%Elong		2,0,7	8000	0.45	2	Total
		O.C. O.thora	ACTION S	0.05	2	E.S.
		17% T.	110)	0.20	) i	
KSI	Control of the second s	%2N	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	2.4		-
T.Y.S. Tensile Yield Strength KSI		%CB		0.28		0.18
Tensile Yi		SS SS SS SS SS SS SS SS SS SS SS SS SS	With the second	2.9		2.1
T.Y.S.		ZW%	The same of the sa	0.30		
(%)	1000	_%C		7.0	(	7.7
its (in Weight	10, 17	707.	02.0	5.3		
ength KSI position Lim	13/0	762	070		•	
Ultimate Tensile Strength KSI dation Chemical Composition Lit			V 44.4	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	14184	****
Ultimate ssociation C						
Afuminum A		4	<u>&gt;</u>	)	7075	

Actual Started Chemistry

DIMODY COUNTY	L	10.0	1111		***************************************									
אסטאט אסטאט		282	%FE	%CU	%WIN	%MG	%CR	%ZN	%TI	%OE	%OT	%A!		
202	······	9.06	0.08	7.7	0.01	2.5	0.20	5.9	0.02	LT 0.05 LT 0.15 Rem	LT 0.15	Rem		
WAZU13U58/	Z	0.05	0.07	1.6	00.0	2.5	0.20	5.8						
NOTES:										-			301 814	
											TryssenKn	upp Materia	IIS NAY, III.	)
Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product.	aminant i	n aluminum	alloys and n	either it nor a	iny of its cor	mpounds are	used in the	manufacture	of our produc		Thinks and	uct. Chipper and Brass Sales Division Surger	es Division	2

This alloy meets the requirements of EU 2011/65/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

Page 1 **MARKET** 

(S.: Order #.

CHARMON



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

# **PURCHASE ORDER**

### Purchase Order ID PO19972

Purchase Order Date 5/23/2013 PO Print Date 5/23/2013

Page Number 1 of 2

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8

CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7.
CANADA

Fass

Line Nbr Reference Description/ Req Date/ Req Qty/ Ship Method **Unit Price** Extended Revision ID Mfg ID Taxable Unit of Measure Price Vendor Part Number M304S24GA 304/316 .025 Sheet 5/29/2013 120.00 Yours ppd \$2.0833 \$250.00 Yes sf Special las MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH AS MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 M7075T6B1.000X1.000 7075 T6 BAR 1.00 x1.00 5/29/2013 24.00 Yours ppd \$10.4167 \$250 00 Yes Special Inst: MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 3 M6061T6B0.625X02.500 6061-T6 Bar .625 x 2.50 5/29/2013 48.00 Yours ppd \$3.6667 \$176.00 Yes

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required YES NO

Change Nbr:

1

Change Date: 5/23/2013